

**Interlub - Interforge KI-C
IVP10025****SECTION 1: IDENTIFICATION**

- 1.1 GHS Product identifier:** Interlub - Interforge KI-C
IVP10025
- Other means of identification:**
Non-applicable
- 1.2 Recommended use of the chemical and restrictions on use:**
Relevant uses: Release Agent. For professional users/industrial user only.
Uses advised against: All uses not specified in this section or in section 7.3
- 1.3 Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party:**
Interlub, S.A. de C.V.
Lateral Sur Periférico Norte #559
45150 Zapopan - Jalisco - México
Phone: +52 3337938800 - Fax: +52 3337938811
sds@interlub.com
www.interlub.com
- 1.4 Emergency phone number:** (+52) 33 3793 8800 Ext 5100 09:00 - 18:00 (UTC-06:00)

SECTION 2: HAZARD(S) IDENTIFICATION


- 2.1 Classification of the substance or mixture:**
29 CFR 1910.1200:
While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
- 2.2 Label elements:**
29 CFR 1910.1200:
None
- 2.3 Hazards not otherwise classified (HNOC):**
Non-applicable

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

- 3.1 Substances:**
Non-applicable
- 3.2 Mixtures:**
Chemical description: Mixture of substances

Components:

Remaining components are non-hazardous and/or present at amounts below reportable limits. The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret in accordance with paragraph (i) of §1910.1200. Therefore, in accordance with Appendix D to § 1910.1200, the product contains:

Identification	Chemical name/Classification	Concentration
CAS: 1310-58-3	potassium hydroxide Acute Tox. 4: H302; Skin Corr. 1A: H314 - Danger	 5 - <10 %

To obtain more information on the hazards of the substances consult sections 11, 12 and 16.

Other information:

Identification	Specific concentration limit
potassium hydroxide CAS: 1310-58-3	% (w/w) >=5: Skin Corr. 1A - H314 2<= % (w/w) <5: Skin Corr. 1B - H314 0.5<= % (w/w) <2: Skin Irrit. 2 - H315 % (w/w) >=2: Eye Dam. 1 - H318 0.5<= % (w/w) <2: Eye Irrit. 2 - H319

- CONTINUED ON NEXT PAGE -

**Interlub - Interforge KI-C
IVP10025****SECTION 4: FIRST-AID MEASURES****4.1 Description of necessary measures:**

The symptoms resulting from intoxication can appear after exposure, therefore, in case of doubt, seek medical attention for direct exposure to the chemical product or persistent discomfort, showing the SDS of this product.

By inhalation:

This product does not contain substances classified as hazardous for inhalation, however, in case of symptoms of intoxication remove the person affected from the exposure area and provide with fresh air. Seek medical attention if the symptoms get worse or persist.

By skin contact:

This product is not classified as hazardous when in contact with the skin. However, in case of skin contact it is recommended to remove contaminated clothes and shoes, rinse the skin or shower the person affected if necessary thoroughly with cold water and neutral soap. In case of serious reaction consult a doctor.

By eye contact:

Rinse eyes thoroughly with water for at least 15 minutes. If the injured person uses contact lenses, these should be removed unless they are stuck to the eyes, as this could cause further damage. In all cases, after cleaning, a doctor should be consulted as quickly as possible with the SDS of the product.

By ingestion/aspiration:

Do not induce vomiting, but if it does happen keep the head down to avoid aspiration. Keep the person affected at rest. Rinse out the mouth and throat, as they may have been affected during ingestion.

4.2 Most important symptoms/effects, acute and delayed:

Acute and delayed effects are indicated in sections 2 and 11.

4.3 Indication of immediate medical attention and special treatment needed, if necessary:

Non-applicable

SECTION 5: FIRE-FIGHTING MEASURES**5.1 Suitable (and unsuitable) extinguishing media:****Suitable extinguishing media:**

Product is non-flammable under normal conditions of storage, handling and use. In the case of combustion as a result of improper handling, storage or use preferably use polyvalent powder extinguishers (ABC powder), in accordance with the Regulation on fire protection systems.

Unsuitable extinguishing media:

Non-applicable

5.2 Specific hazards arising from the chemical:

As a result of combustion or thermal decomposition reactive sub-products are created that can become highly toxic and, consequently, can present a serious health risk.

5.3 Special protective equipment and precautions for fire-fighters:

Depending on the magnitude of the fire it may be necessary to use full protective clothing and individual respiratory equipment. Minimum emergency facilities and equipment should be available (fire blankets, portable first aid kit,...)

Additional provisions:

As in any fire, prevent human exposure to fire, smoke, fumes or products of combustion. Only properly trained personnel should be involved in firefighting. Evacuate nonessential personnel from the fire area. Destroy any source of ignition. In case of fire, refrigerate the storage containers and tanks for products susceptible to inflammation. Avoid spillage of the products used to extinguish the fire into an aqueous medium.

SECTION 6: ACCIDENTAL RELEASE MEASURES**6.1 Personal precautions, protective equipment and emergency procedures:****For non-emergency personnel:**

Isolate leaks provided that there is no additional risk for the people performing this task. Personal protection equipment must be used against potential contact with the spilled product (See section 8). Evacuate the area and keep out those who do not have protection.

For emergency responders:

See section 8.

- CONTINUED ON NEXT PAGE -

**Interlub - Interforge KI-C
IVP10025**

SECTION 6: ACCIDENTAL RELEASE MEASURES (continued)

6.2 Environmental precautions:

This product is not classified as hazardous to the environment. Keep product away from drains, surface and underground water.

6.3 Methods and materials for containment and cleaning up:

It is recommended:

Absorb the spillage using sand or inert absorbent and move it to a safe place. Do not absorb in sawdust or other combustible absorbents. For any concern related to disposal consult section 13.

6.4 Reference to other sections:

See sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling:

A.- Precautions for safe manipulation

Comply with the current standards 29 CFR 1910 Occupational Safety and Health Standards. Keep containers hermetically sealed. Control spills and residues, destroying them with safe methods (section 6). Avoid leakages from the container. Maintain order and cleanliness where dangerous products are used.

B.- Technical recommendations for the prevention of fires and explosions

Product is non-flammable under normal conditions of storage, manipulation and use. It is recommended to transfer at slow speeds to avoid the generation of electrostatic charges that can affect flammable products. Consult section 10 for information on conditions and materials that should be avoided.

C.- Technical recommendations to prevent ergonomic and toxicological risks

Do not eat or drink during the process, washing hands afterwards with suitable cleaning products.

D.- Technical recommendations to prevent environmental risks

It is recommended to have absorbent material available at close proximity to the product (See subsection 6.3)

7.2 Conditions for safe storage, including any incompatibilities:

A.- Technical measures for storage

Minimum Temp.: 32 °F

Maximum Temp.: 113 °F

B.- General conditions for storage

Avoid sources of heat, radiation, static electricity and contact with food. For additional information see subsection 10.5

7.3 Specific end use(s):

Except for the instructions already specified it is not necessary to provide any special recommendation regarding the uses of this product.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters:

Substances whose occupational exposure limits have to be monitored in the workplace:

CALIFORNIA- TABLE AC-1 PERMISSIBLE EXPOSURE LIMITS FOR CHEMICAL CONTAMINANTS:

Identification	Occupational exposure limits	
potassium hydroxide CAS: 1310-58-3	PEL	2 mg/m ³
	STEL	2 mg/m ³

8.2 Appropriate engineering controls:

A.- Individual protection measures, such as personal protective equipment

As a preventative measure it is recommended to use basic Personal Protection Equipment. For more information on Personal Protection Equipment (storage, use, cleaning, maintenance, class of protection,...) consult the information leaflet provided by the manufacturer. For more information see subsection 7.1. All information contained herein is a recommendation, the information on clothing performance must be combined with professional judgment, and a clear understanding of the clothing application, to provide the best protection to the worker. All chemical protective clothing use must be based on a hazard assessment to determine the risks for exposure to chemicals and other hazards. Conduct hazard assessments in accordance with 29 CFR 1910.132.

- CONTINUED ON NEXT PAGE -

**Interlub - Interforge KI-C
IVP10025****SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)****B.- Respiratory protection**

The use of protection equipment will be necessary if a mist forms or if the occupational exposure limits are exceeded.

C.- Specific protection for the hands

Non-applicable

D.- Ocular and facial protection

Non-applicable

E.- Bodily protection

Non-applicable

F.- Additional emergency measures

It is not necessary to take additional emergency measures.

Environmental exposure controls:

In accordance with the community legislation for the protection of the environment it is recommended to avoid environmental spillage of both the product and its container. For additional information see subsection 7.1.D

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**9.1 Information on basic physical and chemical properties:**

For complete information see the product datasheet.

Appearance:

Physical state at 68 °F:	Liquid
Appearance:	Characteristic
Color:	Characteristic
Odor:	Characteristic
Odour threshold:	Non-applicable *

Volatility:

Boiling point at atmospheric pressure:	212 °F
Vapour pressure at 77 °F:	3185 Pa
Vapour pressure at 122 °F:	12381.01 Pa (12.38 kPa)
Evaporation rate at 77 °F:	Non-applicable *

Product description:

Density at 77 °F:	1079 kg/m ³
Relative density at 77 °F:	1.079
Dynamic viscosity at 77 °F:	1.17 cP
Kinematic viscosity at 77 °F:	1.09 mm ² /s
Kinematic viscosity at 104 °F:	Non-applicable *
Concentration:	Non-applicable *
pH:	11 - 12
Vapour density at 77 °F:	Non-applicable *
Partition coefficient n-octanol/water 77 °F:	Non-applicable *
Solubility in water at 77 °F:	Non-applicable *
Solubility properties:	Water-soluble
Decomposition temperature:	Non-applicable *
Melting point/freezing point:	Non-applicable *

Flammability:

Flash Point:	Non Flammable (>199.4 °F)
--------------	---------------------------

*Not relevant due to the nature of the product, not providing information property of its hazards.

- CONTINUED ON NEXT PAGE -

**Interlub - Interforge KI-C
IVP10025**

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES (continued)

Flammability (solid, gas):	Non-applicable *
Autoignition temperature:	Non-applicable *
Lower flammability limit:	Non-applicable *
Upper flammability limit:	Non-applicable *
Particle characteristics:	
Median equivalent diameter:	Non-applicable

9.2 Other information:

Information with regard to physical hazard classes:

Explosive properties:	Non-applicable *
Oxidising properties:	Non-applicable *
Corrosive to metals:	Non-applicable *
Heat of combustion:	Non-applicable *
Aerosols-total percentage (by mass) of flammable components:	Non-applicable *

Other safety characteristics:

Surface tension at 77 °F:	Non-applicable *
Refraction index:	Non-applicable *

*Not relevant due to the nature of the product, not providing information property of its hazards.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity:

No hazardous reactions are expected because the product is stable under recommended storage conditions. See section 7.

10.2 Chemical stability:

Chemically stable under the conditions of storage, handling and use.

10.3 Possibility of hazardous reactions:

Under the specified conditions, hazardous reactions that lead to excessive temperatures or pressure are not expected.

10.4 Conditions to avoid:

Applicable for handling and storage at room temperature:

Shock and friction	Contact with air	Increase in temperature	Sunlight	Humidity
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable

10.5 Incompatible materials:

Acids	Water	Oxidising materials	Combustible materials	Others
Avoid strong acids	Not applicable	Precaution	Not applicable	Not applicable

10.6 Hazardous decomposition products:

See subsection 10.3, 10.4 and 10.5 to find out the specific decomposition products. Depending on the decomposition conditions, complex mixtures of chemical substances can be released: carbon dioxide (CO₂), carbon monoxide and other organic compounds.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects:

The experimental information related to the toxicological properties of the product itself is not available

Dangerous health implications:

In case of exposure that is repetitive, prolonged or at concentrations higher than recommended by the occupational exposure limits, it may result in adverse effects on health depending on the means of exposure:

A- Ingestion (acute effect):

- CONTINUED ON NEXT PAGE -

**Interlub - Interforge KI-C
IVP10025**

SECTION 11: TOXICOLOGICAL INFORMATION (continued)

- Acute toxicity : Based on available data, the classification criteria are not met, however, it contains substances classified as dangerous for consumption. For more information see section 3.
- Corrosivity/Irritability: Based on available data, the classification criteria are not met, however it does contain substances classified as dangerous for this effect. For more information see section 3.

B- Inhalation (acute effect):

- Acute toxicity : Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for inhalation. For more information see section 3.
- Corrosivity/Irritability: Based on available data, the classification criteria are not met, however it does contain substances classified as dangerous for this effect. For more information see section 3.

C- Contact with the skin and the eyes (acute effect):

- Contact with the skin: Based on available data, the classification criteria are not met, however, it contains substances classified as dangerous for skin contact. For more information see section 3.
- Contact with the eyes: Based on available data, the classification criteria are not met, however it does contain substances classified as dangerous for this effect. For more information see section 3.

D- CMR effects (carcinogenicity, mutagenicity and toxicity to reproduction):

- Carcinogenicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for the effects mentioned. For more information see section 3.
IARC: Non-applicable
- Mutagenicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.
- Reproductive toxicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.

E- Sensitizing effects:

- Respiratory: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous with sensitising effects. For more information see section 3.
- Cutaneous: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.

F- Specific target organ toxicity (STOT) - single exposure:

Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.

G- Specific target organ toxicity (STOT)-repeated exposure:

- Specific target organ toxicity (STOT)-repeated exposure: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.
- Skin: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.

H- Aspiration hazard:

Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.

Other information:

Non-applicable

Specific toxicology information on the substances:

Identification	Acute toxicity		Genus
potassium hydroxide	LD50 oral	388 mg/kg	Rat
CAS: 1310-58-3	LD50 dermal	Non-applicable	
	LC50 inhalation	Non-applicable	

- CONTINUED ON NEXT PAGE -

**Interlub - Interforge KI-C
IVP10025**

SECTION 12: ECOLOGICAL INFORMATION

The experimental information related to the eco-toxicological properties of the product itself is not available

12.1 Ecotoxicity (aquatic and terrestrial, where available):

Acute toxicity:

Identification	Concentration	Species	Genus
potassium hydroxide CAS: 1310-58-3	LC50 80 mg/L (48 h) EC50 Non-applicable EC50 Non-applicable	Gambusia affinis	Fish

12.2 Persistence and degradability:

Not available

12.3 Bioaccumulative potential:

Not available

12.4 Mobility in soil:

Not available

12.5 Results of PBT and vPvB assessment:

Non-applicable

12.6 Other adverse effects:

Not described

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Disposal methods:

Waste management (disposal and evaluation):

Consult the authorized waste service manager on the assessment and disposal operations. In case the container has been in direct contact with the product, it will be processed the same way as the actual product. Otherwise, it will be processed as non-dangerous residue. We do not recommended disposal down the drain. See epigraph 6.2.

Regulations related to waste management:

Legislation related to waste management:

40 CFR Part 261- IDENTIFICATION AND LISTING OF HAZARDOUS WASTE

SECTION 14: TRANSPORT INFORMATION

This product is not regulated for transport.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations specific for the product in question:

Toxic chemical release reporting under EPCRA section 313 (40 CFR Part 372): Non-applicable
 California Proposition 65 (the Safe Drinking Water and Toxic Enforcement Act of 1986): Non-applicable
 The Toxic Substances Control Act (TSCA) : potassium hydroxide
 Massachusetts RTK - Substance List: potassium hydroxide
 New Jersey Worker and Community Right-to-Know Act: potassium hydroxide
 New York RTK - Substance list: potassium hydroxide
 Pennsylvania Worker and Community Right-to-Know Law: potassium hydroxide
 CANADA-Domestic Substances List (DSL): potassium hydroxide
 CANADA-Non-Domestic Substances List (NDSL): Non-applicable
 NTP (National Toxicology Program): Non-applicable
 Minnesota - Hazardous substances ERTK: potassium hydroxide
 Rhode Island - Hazardous substances RTK: potassium hydroxide
 OSHA Specifically Regulated Substances (29 CFR 1910.1001-1096): Non-applicable
 Hazardous Air Pollutants (Clean Air Act): Non-applicable
 Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) - Reportable Quantities: potassium hydroxide (1000 pounds)

- CONTINUED ON NEXT PAGE -

**Interlub - Interforge KI-C
IVP10025****SECTION 15: REGULATORY INFORMATION (continued)****Specific provisions in terms of protecting people or the environment:**

It is recommended to use the information included in this safety data sheet as data used in a risk evaluation of the local circumstances in order to establish the necessary risk prevention measures for the manipulation, use, storage and disposal of this product.

Other legislation:

Take into consideration other applicable federal, state, and local laws and local regulations.

SECTION 16: OTHER INFORMATION**Legislation related to safety data sheets:**

This safety data sheet has been designed in accordance with Appendix d to §1910.1200 - Safety data sheets

Texts of the legislative phrases mentioned in section 3:

The phrases indicated do not refer to the product itself; they are present merely for informative purposes and refer to the individual components which appear in section 3

29 CFR 1910.1200:

Acute Tox. 4: H302 - Harmful if swallowed.

Skin Corr. 1A: H314 - Causes severe skin burns and eye damage.

Advice related to training:

Minimal training is recommended to prevent industrial risks for staff using this product, in order to facilitate their comprehension and interpretation of this safety data sheet, as well as the label on the product.

Principal bibliographical sources:

Occupational Safety & Health Administration (OSHA).

Abbreviations and acronyms:

IMDG: International maritime dangerous goods code

IATA: International Air Transport Association

ICAO: International Civil Aviation Organisation

COD: Chemical Oxygen Demand

BOD5: 5-day biochemical oxygen demand

BCF: Bioconcentration factor

LD50: Lethal Dose 50

CL50: Lethal Concentration 50

EC50: Effective concentration 50

Log-POW: Octanol-water partition coefficient

Koc: Partition coefficient of organic carbon

IARC: International Agency for Research on Cancer

Manufacturer Disclaimer: The information contained in this safety data sheet ("SDS") is based on sources, technical knowledge and current legislation. Furthermore, is based on data believed to be accurate; thus, the company does not assume any liability for its accuracy. The information provided herein cannot be considered a guarantee of the properties of this product and the same is simply a description of the security requirements. The use, occupational methodology and/or conditions for users of this product are not within our awareness or control. It is ultimately the responsibility of the user(s) to take the necessary measures to obtain the legal requirements concerning the manipulation, storage, use and disposal of chemical products. The information of this SDS only refers to this product, which should not be used for purposes other than those specified. Finally, the manner in which this product is used and whether there is any infringement of patents is the sole responsibility of the user(s).

END OF SAFETY DATA SHEET